

## **Müller transfer press 630t**

### Transfer press

Manufacturer:	Müller Weingarten
Type:	S. 630.03.90
Year of manufacture:	1969 / 1974
Working area:	distance between the uprights (tool change side) approx. 3600mm distance between the uprights (feed side) approx. 1700 mm distance between guides approx. 1300 mm
Clamping area:	2950x1300 mm
Cushion:	in stage 1-6, travel 100mm
Slide:	stroke 300mm, adjustment 100 mm, stroke rate 10-20 1/min
Connected load:	100 kW
Weight:	164000 kg

### Moving bolster

2 units, Moveable with T-track

### Transfer system

Manufacturer:	Automatic-Systeme Dreher
Type:	AB 13848- 040050
Year of manufacture:	2006
Feed length:	0-1000 mm
Lifting stroke:	(-30)100 mm
Closing stroke per rail:	0-440 mm

### Coil line in general

Manufacturer:	Automatic-Systeme Dreher
Year of manufacture:	2006
Coil width:	100 - 1300 mm
Coil thickness:	0,5 – 2,3 mm
Coil diameter:	max. 1500 mm
Coil weight:	max. 8000 kg
Strip speed:	3 – 30 m/min

### Coil line - Decoiler

Manufacturer:	Wilhelmsburger
Type:	1L8/130
Year of manufacture:	1969
Clamping range:	460 – 620 mm

### Coil line - Straightener 1683-J

9 straightening rollers Ø50mm, 4 upper straightening rollers, 5 supporting rollers  
2 feed rollers Ø80 mm

### Coil line - Belt conveyor with blank centering station and blank lifter

Number of belts:	4 pcs
Width of the belt approx.:	50 mm
Motorized width adjustment with measuring system	
Range within the interference area of the transfer grippers approx.:	570 - 1360 mm
2 selectable front stops	
Programmable back stops, foldable with pneumatic actuator, Adjustment range approx.:	0 - 700 mm
17 pneumatically actuated lifting bars, stroke:	0 - 50 mm

### Blank dimensions:

Width:	350 - 1300 mm
Length:	200 - 800 mm





